

CIGARETTE SPECIFICATION

MANUFACTURING CENTER
MARLBORO LTS 83MM REG FTB - CORK/WHITE TPG (RUSSIA) NEW ISO
BRAND CODE-00690 (SUN)

EFFECTIVE DATE: 01/29/96
USSR (Russia)

APPLIES TO EXPORT FORMULAS: 430 431 435 439 440 441 442 443 444 445
446 447 448 449 450 451 452 453 454 455
497

CIGARETTE LENGTH : 83.0 MM NEW ISO TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 56.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 123 MM H2O
DILUTION TARGET : 25.0 +/- 5.0 %

TIPPING PAPER : 62MM X 3500M CK/WHT SGLLS PPT KC236M2 12-472-D LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2088 61-493-A
: NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 24CU/0.6%/100% FLAX 10-771-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0690 FILTER: B07670

REASON FOR CHANGE : SPEC UPDATED TO REFLECT THE ADDITION OF EXPORT
: FORMULA 455 (RUS TX STMP/SARLES). TIPPING ADHESIVE
: UPDATED TO CURRENT STATUS. NO OTHER ADDITIONAL
: CHANGES.

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 1/29/96

PRINTING DATE : 1/29/96
PRINTING TIME : 9:26:37

APPROVED BY: *Janice M. Busic*

SUPERCEDES SPECIFICATION DATED: 1/01/96

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